

# Commercial Poultry Production and Management

## Contents:

Circadian Control of Egg-laying: Hatching and Rearing • Moulting: How, When and Why Chickens Molt • Controlling Chicken Egg Production • Feeding Programmes for Laying Hens: Molting Programmes • Avian Anatomy and Physiology • Management of "Out of Season" Broiler Breeder Hatches in Open-Sided Housing in Areas of the World at and Above 30° From the Equator • The Relationship of Body Composition, Feed Intake, and Metabolic Hormones for Broiler Breeder Females

Breeder Nutrition and Chick Quality: The Financial Effects • Influence of Feed Allocation • Broiler Breeders - Feeding Breeders to Optimise Chick Quality • Energy Costs Associated with Commercial Broiler Production • Nutrient Digestibility of Broiler Feeds Containing Different Levels of Various Processed Rice Bran Stored for Different Periods • Meeting the Nutrient Requirements of Broiler Breeders • The Only Good Broiler Breeder Egg is a Fertilized Egg • Weighing Broiler Breeder Females Post-Feeding • Health Implications for Higher Density Broiler Production

Effect of Incubating Poor Quality Broiler Breeder Hatching Eggs: Comparison of Single – and Multi-Stage Incubation for Broilers • Allocating Feed to Female Broiler Breeders • Optimising the Performance of Early Nutrient Restricted Offspring From Young Broiler Breeders • Skip-a-Day and Everyday Feed Programmes for Broiler Breeders in the Hen House • Incubation Conditions Affect Broiler Leg Strength • On-Farm Egg-Holding Temperatures for Commercial Broiler Breeders

Broiler Production: Considerations for Potential Growers: Availability of an Integrator • Contract Production • Financing for Broiler Buildings and Equipment • Gutpower Achieving a Healthy gut for a top Broiler Performance • Influence of Feed Form on Broiler Performance • Importance of Pullet Feeding Programmes in Ensuring a Profitable Laying Flock • Feeding Programmes for Egg-strain Pullets up to Maturity • Feeding Management of Growing Pullets • Rearing Chicks and Pullets for the Small Laying Flock

Broiler Production Systems: The Ideal Stocking Density: Basic Introduction to Broiler Housing Environmental Control • Heating • Nutritional Influences on Hatching Eggs • Understanding the Factors that Influence Broiler Breeder Flock Fertility • Temperature Variation in on-Farm Hatching Egg Holding Units • Vitamin Levels for Modern Cost-Efficient Broiler Meat Production • Chicken Embryo Malpositions and Deformities • Multi-Flock Comparison of Broiler Feed Ticket Weights and on-Farm Feed Weights • Egg Shell Mottling and Hatchability • Link between Broiler Intensification and Foodborne Pathogens Explored...

## About the Editor

**Michael Youn** has over 12 year of industry experience in Feed Manufacturing and Quality Assurance. He has developed and implemented Quality Assurance Programs and conducted audits at feed mills in the United States and Mexico. His area of specialization is broiler breeder reproductive physiology and nutrition. He has published more than 280 research, review and popular articles, two books on poultry production and a number of pamphlets on poultry science.

₹ 3000

## ANMOL PUBLICATIONS PVT. LTD.

Regd. Office: 4360/4, Ansari Road, Daryaganj, New Delhi-110002 (India)  
Ph.: 23278000, 23261597, 23286875, 23255577 • Fax: 91-11-23280289  
Email: anmolpub@gmail.com Visit us at: www.anmolpublications.com

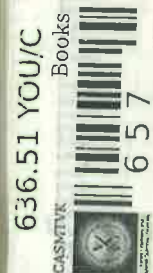
Branch Office: No. 1015, 1st Main Road, BSK IIIrd Stage  
IIIrd Phase, IIIrd Block, Bengaluru-560 085 (India)  
Tel.: 080-41723429 • Fax: 080-26723604  
Email: anmolpublicationsbangalore@gmail.com

ISBN 978-81-261-5076-2



Michael Youn

Commercial Poultry Production and Management



636.51 YOU/YC

Books

6 5 7

CAS/MTK

ent



# Commercial Poultry Production and Management

Michael Youn  
Editor



*Encyclopaedia of Broiler Breeder Production: Production, Feeding and  
Management Techniques: Series*

# Commercial Poultry Production and Management

Michael Youn  
*Editor*

**ANMOL PUBLICATIONS PVT. LTD.**  
NEW DELHI-110 002 (INDIA)

## ANMOL PUBLICATIONS PVT. LTD.

**Regd. Office:** 4360/4, Ansari Road, Daryaganj,  
New Delhi-110002 (India)  
Tel.: 23278000, 23261597, 23286875, 23255577  
Fax: 91-11-23280289  
*Email:* anmolpub@gmail.com  
*Visit us at:* www.anmolpublications.com

**Branch Office:** No. 1015, Ist Main Road, BSK IIIrd Stage  
IIIrd Phase, IIIrd Block, Bengaluru-560 085 (India)  
Tel.: 080-41723429 • Fax: 080-26723604  
*Email:* anmolpublicationsbangalore@gmail.com

Commercial Poultry Production and Management

© 2013

ISBN: 978-81-261-5076-2

*Editor:* Michael Youn



No part of this publication maybe reproduced, stored in a retrieval system or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, scanning or otherwise without prior written permission of the publisher.

Reasonable efforts have been made to publish reliable data and information, but the authors, editors, and the publisher cannot assume responsibility for the legality of all materials or the consequences of their use. The authors, editors, and the publisher have attempted to trace the copyright holders of all material in this publication and express regret to copyright holders if permission to publish has not been obtained. If any copyright material has not been acknowledged, let us know so we may rectify in any future reprint.

*In arrangement with Koros Press Limited, UK*

## Contents

<i>Preface</i>	vii
<b>1. Circadian Control of Egg-laying</b>	<b>1</b>
Hatching and Rearing • Moulting: How, When and Why Chickens Molt • Controlling Chicken Egg Production • Feeding Programmes for Laying Hens: Molting Programmes • Avian Anatomy and Physiology • Management of "Out of Season" Broiler Breeder Hatches in Open-Sided Housing in Areas of the World at and Above 30° From the Equator • The Relationship of Body Composition, Feed Intake, and Metabolic Hormones for Broiler Breeder Females	
<b>2. Breeder Nutrition and Chick Quality</b>	<b>33</b>
The Financial Effects • Influence of Feed Allocation • Broiler Breeders - Feeding Breeders to Optimise Chick Quality • Energy Costs Associated with Commercial Broiler Production • Nutrient Digestibility of Broiler Feeds Containing Different Levels of Various Processed Rice Bran Stored for Different Periods • Meeting the Nutrient Requirements of Broiler Breeders • The Only Good Broiler Breeder Egg is a Fertilized Egg • Weighing Broiler Breeder Females Post-Feeding • Health Implications for Higher Density Broiler Production	
<b>3. Effect of Incubating Poor Quality Broiler Breeder Hatching Eggs</b>	<b>66</b>
Comparison of Single – and Multi-Stage Incubation for Broilers • Allocating Feed to Female Broiler Breeders • Optimising the Performance of Early Nutrient Restricted Offspring From Young Broiler Breeders • Skip-a-Day and Everyday Feed Programmes for Broiler Breeders in the Hen House • Incubation Conditions Affect Broiler Leg Strength • On-Farm Egg-Holding Temperatures for Commercial Broiler Breeders	
<b>4. Broiler Production: Considerations for Potential Growers</b>	<b>87</b>
Availability of an Integrator • Contract Production • Financing for Broiler Buildings and Equipment • Gutpower Achieving a Healthy gut for a top Broiler Performance • Influence of Feed Form on Broiler Performance • Importance of Pullet Feeding Programmes in Ensuring	

a Profitable Laying Flock • Feeding Programmes for Egg-strain Pullets up to Maturity • Feeding Management of Growing Pullets • Rearing Chicks and Pullets for the Small Laying Flock	
<b>5. Broiler Production Systems: The Ideal Stocking Density</b>	<b>135</b>
Basic Introduction to Broiler Housing Environmental Control • Heating • Nutritional Influences on Hatching Eggs • Understanding the Factors that Influence Broiler Breeder Flock Fertility • Temperature Variation in on-Farm Hatching Egg Holding Units • Vitamin Levels for Modern Cost-Efficient Broiler Meat Production • Chicken Embryo Malpositions and Deformities • Multi-Flock Comparison of Broiler Feed Ticket Weights and on-Farm Feed Weights • Egg Shell Mottling and Hatchability • Link between Broiler Intensification and Foodborne Pathogens Explored	
<b>6. The Economic Importance of Poultry Ventilation Management</b>	<b>171</b>
Growth Rate and Income • Ventilation Effects on Growth and Feed Conversion • Effects on Cost and Income • Uncovering the Mysteries of Gangrenous Dermatitis • Genetic Progress Inspires Changes in Incubator Technology • Controlling Campylobacter in Broiler Flocks • Optimising Management to Combat High Feed Costs • Broiler Water Consumption • Incubation can Affect Broiler Leg Strength • Trouble-Shooting Failures with Egg Incubation • Water Intake: A Good Measure of Broiler Performance	
<b>7. Manifestations of Clostridium Perfringens and Related Bacterial Enteritides in Broiler Chickens</b>	<b>205</b>
Classical Form of NE • Clinically Mild CP and Related Enteric Infections • Effects of Dietary Methionine on Broiler Flock Uniformity • Effects of Nutrition on Water Intake and Litter Moisture on Broiler Chickens • Effects of Dietary Balanced Protein Level • Scope for High Inclusion of Sorghum DDGS in Broiler Chicken Diets	
<b>8. Balancing Genetics, Welfare and Economics in Broiler Production</b>	<b>227</b>
Orego-Stim Liquid in Broilers for Improved growth Performance • Litter Quality and Performance • Feasibility of On-Farm Broiler Litter Combustion • Formulating Feed for Broiler Performance • Cooling Broiler Chickens by Direct Sprinkling • Management of "Out of Season" Broiler Breeder Hatches in Open-sided Housing in Areas of the World at and Above 30° from the Equator • Successful Broiler Production Depends on a Sound Feeding Programme	
<i>Bibliography</i>	265
<i>Index</i>	269

---

## Preface

---

The amount of time required for broilers to reach a given target weight has been considerably reduced due to improvements in genetics, nutrition and management. At the same time, processing bodyweight requirements have become more precise in response to market demand. Although these two factors would seem to promote a simpler route to an improved final product, producing a target weight broiler in a reduced amount of time can present a challenge to the grower. For example, flock weight differences of 115g (0.25lb) and 230g (0.50lb) are commonly seen at target weights of 1815g (4.00lb) and 3405g (7.50lb), respectively. These deviations in flock weight occur even though the same genetics and feed source are being used within a production complex, significantly affecting economic output. So why do these differences in target weight occur? Variation in the in-house environment, which is largely influenced by ventilation, significantly affects broiler performance. The grower is responsible for managing ventilation.

Nutritional decisions for breeders need to take account of the overall economics of the whole production cycle. Table shows the changes in hatchery and broiler performance that are required to equalise the effect of a 1% increase in breeder feed cost on the profitability of the whole production cycle. Only one of these changes is required to have the necessary economic effect; in practice all are likely to move positively making the measurements of any one change difficult. The calculations are done under typical UK 2003 conditions and they show quite clearly that small improvements in bird performance are required to 'pay' for more expensive breeder feed. Conversely, apparent savings in breeder feed cost can readily lead to an overall loss if small changes in broiler performances are ignored. Similar economic analyses have been conducted by Mississippi State University which, based on US integration 2002 costs, demonstrates